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LEKIN - flexible job-shop scheduling system

Workspace File Schedule Log Sort Tools Window Help

Gantt Chart - MT10.seq (WSPT)

Sequence - MT10.seq (WSPT)

Mc/Job	Setup	Start	Stop	Pr.tm
W01	0			493
W02	0			548
J07	0	0	46	46
J01	0	46	124	78
J05	0	124	146	22
J06	0	146	148	2
J10	0	148	233	85
J09	0	233	302	69
J03	0	302	393	91
J02	0	457	485	28
J08	0	564	610	46
J04	0	610	691	81
W03	0			556

Log Book - MT10.seq

Schedule	Time	C_{max}	T_{max}	$\sum U_j$	$\sum C_j$	$\sum T_j$	$\sum w_j C_j$	$\sum w_j T_j$
General SB Routine / sum	24	1110	1110	10	8676	8676	8676	8676
Local Search / sum(wT)	23	1107	1107	10	7488	7488	7488	7488
Shifting Bottleneck / sum	24	1113	1113	10	7551	7551	7551	7551
WSPT	1	1356	1356	10	8538	8538	8538	8538

Job Pool - MT10.job (Job Shop)

ID	Wght	Rls	Due	Pr.tm	Stat	Bgn	End	T	wT
J01	1	0	0	395		0	531	531	531
J02	1	0	0	510		83	679	679	679
J03	1	0	0	568		302	1082	1082	1082
J04	1	0	0	655		610	1356	1356	1356
W02				81	A	610	691		
W03				85	A	601	786		

For Help, press F1

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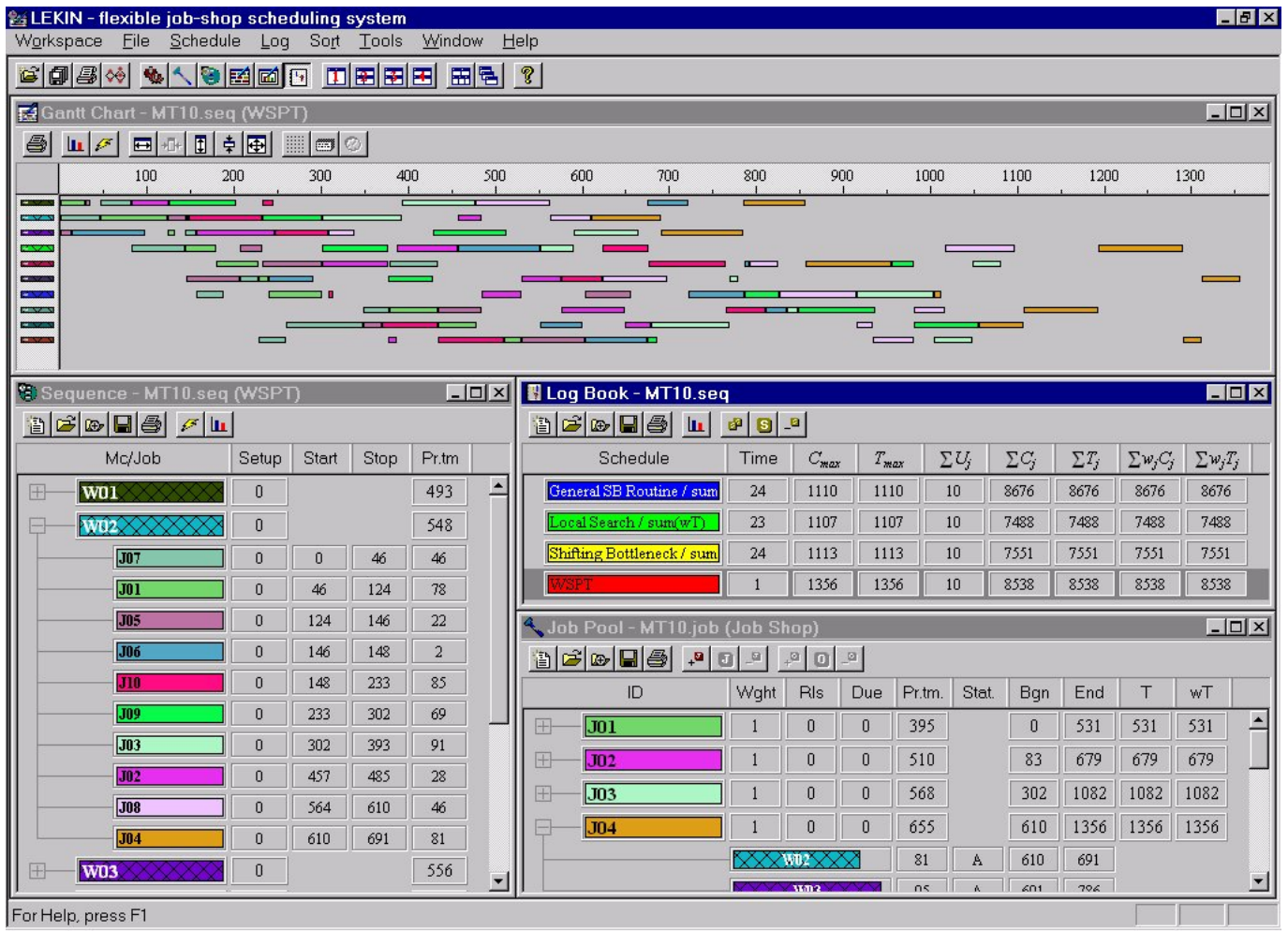
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